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PLEASE PUBLISH THE FOLLOWING LEGAL NOTICE ONCE ON
November 4, 2015 IN THE WHITEFISH PILOT

PLEASE BILL: City of Whitefish

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**WHITEFISH PLANNING BOARD
NOTICE OF PUBLIC HEARING**

The regular meeting of the Whitefish Planning Board will be held on Thursday, November 19, 2015 at 6:00 pm in the Whitefish City Council Chambers at **1005 Baker Avenue**. During the meeting, the Board will hold a public hearing on the items listed below. Upon receipt of the recommendation by the Planning Board, the Whitefish City Council will also hold subsequent public hearing for items 1-4 on Monday, December 7, 2015 and items 5-7 on Monday, January 4, 2016. City Council meetings start at 7:10 pm at **1005 Baker Avenue** in the Whitefish City Council Chambers.

1. A request by Whitefish West Ltd Partnership for an amended Preliminary Plat in order to develop five (5) duplex lots into ten (10) townhouse lots. The property is located at 265 Haugen Heights Road and can be legally described as Lot 4, Block 11 of Lake Park Addition in S26 T31N R22W. WPP 14-04A (Compton-Ring)
2. A request by 2nd Street Lofts llc for a Conditional Use Permit in order to develop a mixed-use multi-family project with fifteen dwelling units and a footprint greater 7,500 square feet. The property is located at 214 E 2nd Street and can be legally described as Lots 15, 16, 17, 18 and south ½ of Lot 20 in Block 36 Whitefish Original Townsite in S36 T31N R22W. WCUP 15-17 (Compton-Ring)
3. Sparrows Nest NW Montana for a Conditional Use Permit for a Type I Community Residential Facility to house five unaccompanied homeless teenagers. The property is located at 200 Colorado Avenue and can be legally described as Lot B, Wisconsin Tracts in S25 T31N R22W. WCUP 15-18 (Compton-Ring)
4. A request by the City of Whitefish for an amendment to §12-4-11, Park Land and Open Space Requirements, of the Subdivision Regulations. WSUB 15-01 (Compton-Ring)
5. A request by Potter's Field Ministries for a Conditional Use Permit for a 'parish house' at 943 East 2nd Street to house up to eight ministry staff and interns. The property can legally be described as Lot 1A of AMD Lot 5, 6, Block 1 McKeens Addition, S31 T31N R21W. WCUP 15-15 (Taylor)

6. A request by Potter's Field Ministries for a Conditional Use Permit for a 'parish house' at 224 Somers Avenue to house up to eight ministry staff and interns. The property can legally be described as Lots 12 and 13 (N2), Block 48, S36 T31N R22W. WCUP 15-16 (Taylor)
7. A request by the City of Whitefish for a Zone Change on parcels recently annexed into City limits. The properties are developed with residential uses. The subject properties are located at 2422 and 2424 Carver Bay Road and can be legally described as lots 9 and 10 of Whitefish Lake Summer Homes subdivision in Section 10, Township 31N, Range 22W. WZC 15-04 (Minnich)

Documents pertaining to these agenda items are available for review at the Whitefish Planning & Building Department, 510 Railway Street during regular business hours. Inquiries are welcomed. Interested parties are invited to attend the hearing and make known their views and concerns. Comments in writing may be forwarded to the Whitefish Planning & Building Department at the above address prior to the hearing or via email: dtaylor@cityofwhitefish.org. For questions or further information regarding these proposals, phone 406-863-2410.

WHITEFISH PLANNING BOARD

Ken Meckel, Chair